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SPECIFICATION OF M.S. DRUM FOR PACKING M.D.U

200 litre nominal capacity barrel open top made from 18 G (125 mm thick CRCA sheet). Body seam shall be electrically resistance welded and bottom end double seam shall incorporate seaming compound. The complete open top end of drum shall be curled suitably & shall be provided with a loose lid secured by a locking ring with nut & bolt. The body shall be provided with two expanded rolling hoops. The curling portion of lid shall be provided with a soft rubber ring gasket held in position by adhesive. The drum and lid shall be externally finished with one coat of air drying synthetic enamel paint preferably DA Grey as per IS-5682/1970.

The drum shall be manufactured as per IS-13997 of 1994, Grade A

The ring gasket shall be fitted condition in the lid at the time of dispatch of drums. If the gaskets are supplied in loose condition without fitting on the lids the whole consignment of drum shall be rejected.